



DELTA JS AG

MADYN 2000

Software for Rotordynamics

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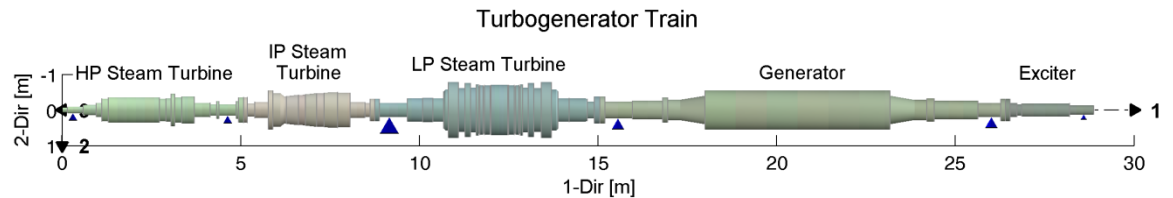
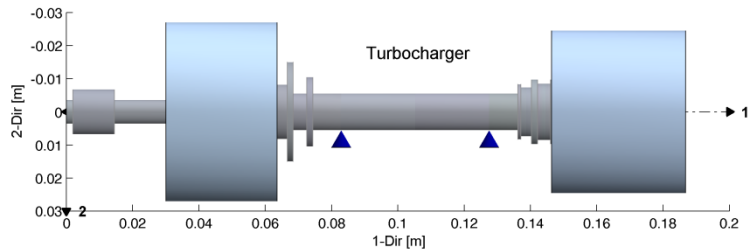
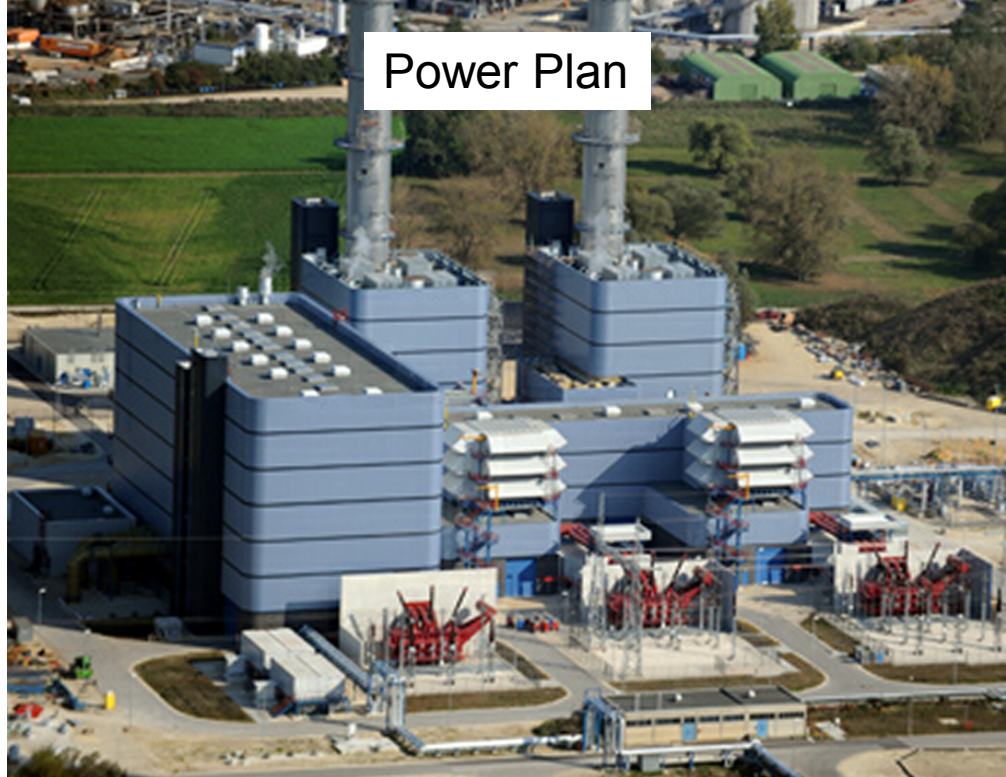
Content

- **General Introduction of MADYN 2000**
systems, analytical capabilities, available bearings
- **Features for Magnetic Bearings in MADYN 2000**
controller design, assessment of controller robustness, assessment of the system behaviour
- **Features for Back Up Bearings in MADYN 2000**
- **Conclusions**



General Introduction to MADYN 2000 Systems

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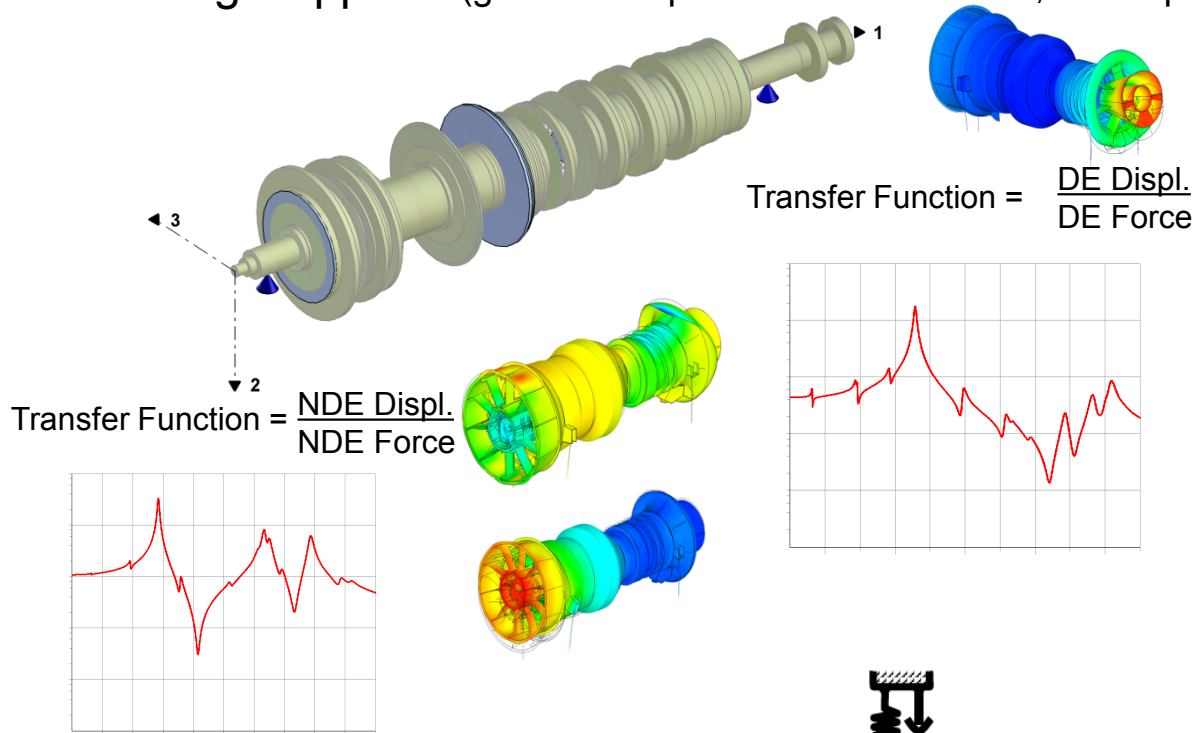




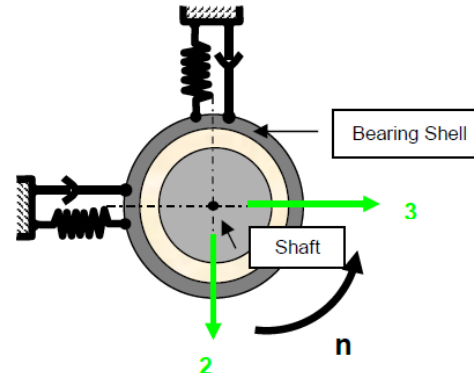
General Introduction to MADYN 2000 Systems with Bearing Supports

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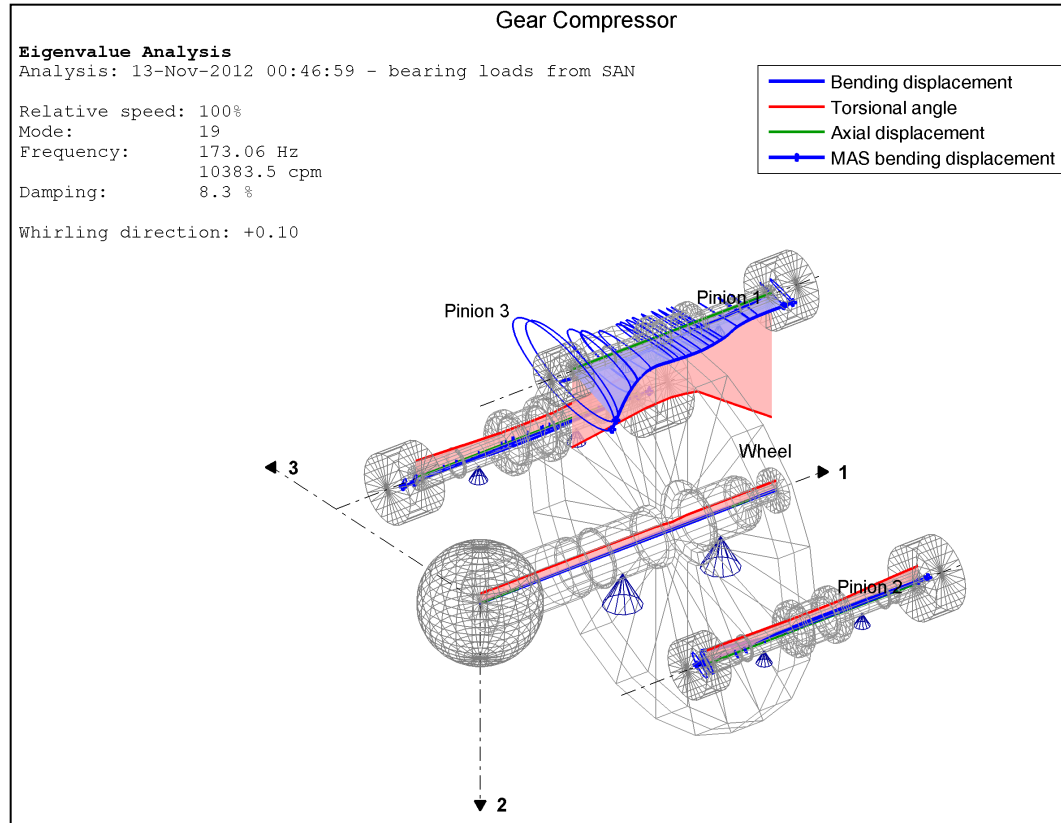
Dynamic Bearing Supports (general coupled transfer functions, state space matrices)



Spring mass damper system
(suited in case of one uncoupled resonance)



Coupled Lateral / Torsional Vibration Mode of a Gear Compressor



Coupled lateral torsional axial analysis of systems with gears
 → contribution of the radial bearing to torsional damping or excitation
 → new coupled modes may arise



General Introduction to MADYN 2000

Analytical Capabilities

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Static analyses	SAN
Gravitation	.GRA
Gear load	.GEL
Static load cases	.SLC
Static load case combination	.SCO
Alignment sensitivity	.ASI

Eigenvalue analysis	EIG
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Harmonic response analyses	HAR
Unbalance response	.UNB
Harmonic force response	.HAF
Harmonic base excitation	.BAS

Transient response analyses	TRA
Excitation $f(t)$, response at constant speed	
Transient base acceleration	.TBA
Transient force	.TFT
Transient load case combination	.TCO

Nonlinear fluid bearings, couplings and other **user defined nonlinearities** can be considered.

Transient response analyses	TRA
Transient force $f(n)$ for torsion	.TFN
Excitation $n(t)$, response at variable speed	
Transient force $n(t)$.TNF
Transient unbalance $n(t)$ (e.g. run up)	.TNU
Transient load case combination $n(t)$.TCN

Nonlinear fluid bearings, couplings and other **user defined nonlinearities** can be considered.

Parameter variation	PAR
Critical speed map	.CSM
Campbell diagram	.CDG
Variation of stiffness and damping ¹	.VSD
Variation of flexible coupling stiffness	.VFC

¹ Radial bearings and bearing supports, general springs

Optimization	OPT
Magnetic bearing controller optimization	
Alignment optimization	



General Introduction to MADYN 2000

Fluid Film Bearings: Geometry

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e.g. 5 Tilting Pad Bearing

5 Tilting Pad Bearing

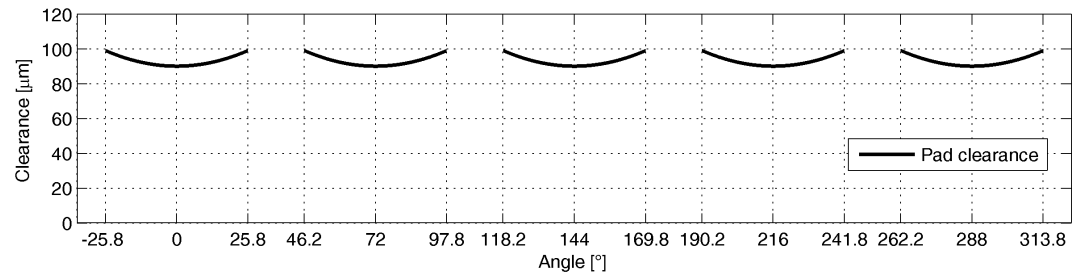
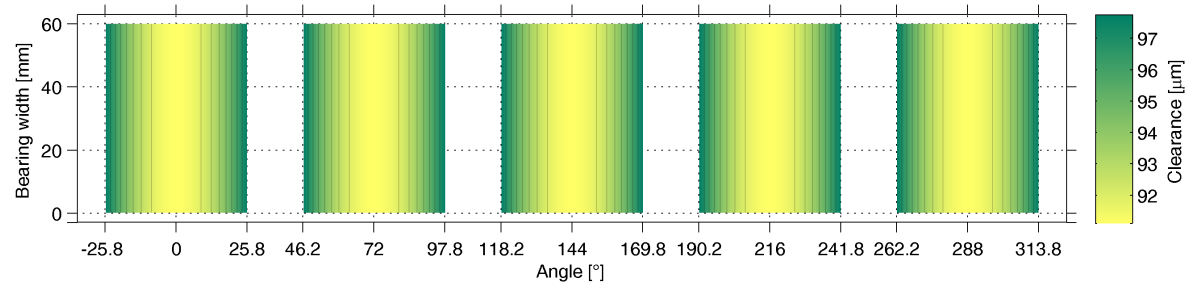
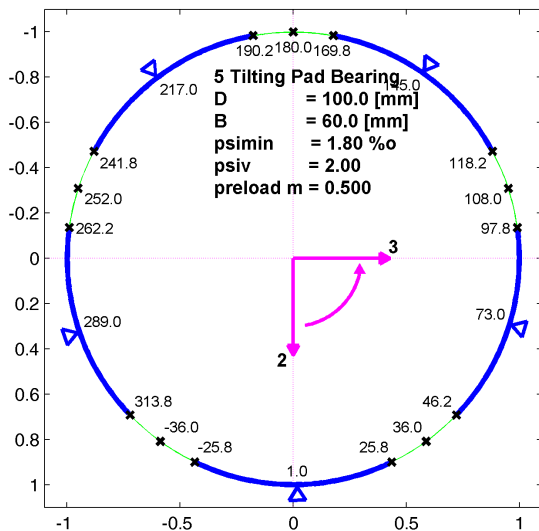
Pad Clearance plot

For all 5 pads
5 Tilting Pad Bearing

$D = 100.0$ mm, $B = 60.0$ mm, $\Psi = 1.80$ ‰, $m = 0.500$, $\Psi_V = 2.00$,

$T = 45$ C, Fluid: Oil VG32 Shell, Type of Analysis: ALP3T_T=v_ad

5 Tilting Pad Bearing





General Introduction to MADYN 2000

Fluid Film Bearings: Static Results, Coefficients

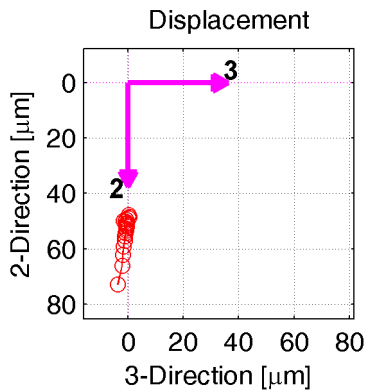
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Load and Speed Dependent Stiffness and Damping Coefficients

Journal Position in the Bearing

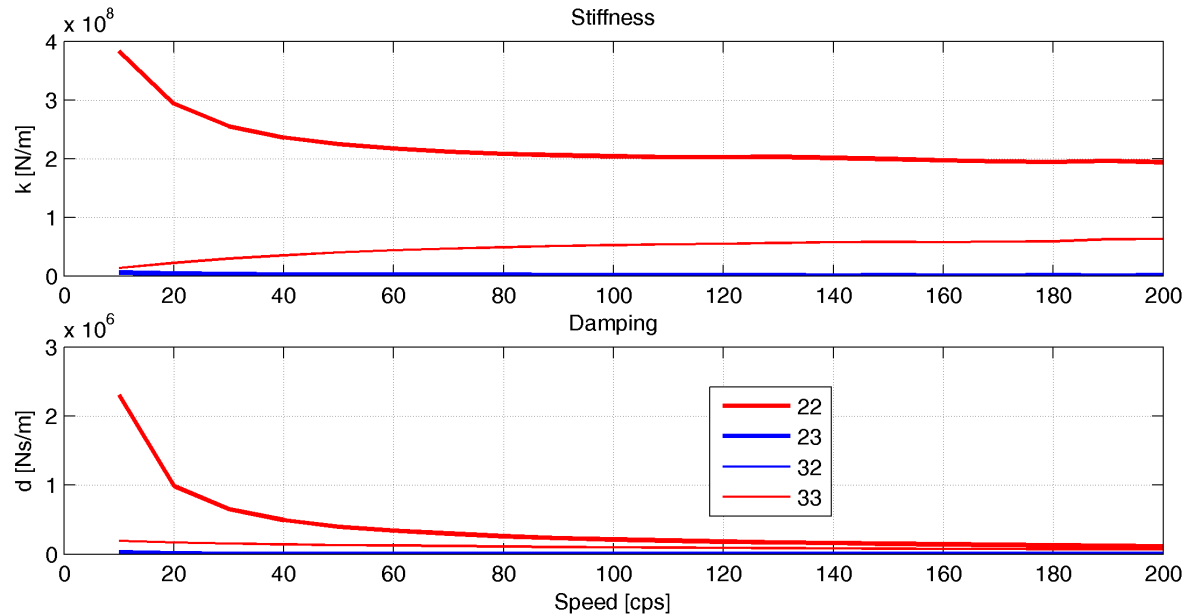
$F = 4000 \text{ N}$

$n = 10 \rightarrow 200 \text{ Hz}$

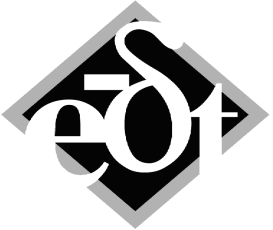


5 Tilting Pad Bearing

$D = 100.0 \text{ mm}$, $B = 60.0 \text{ mm}$, $\Psi = 1.80 \%$, $m = 0.500$, $\Psi_V = 2.00$,
 $T = 45 \text{ C}$, Fluid: Oil VG32 Shell, Type of Analysis: ALP3T_T=v_ad
Load Case 1: Speed: 10 - 200 Hz, Force: 4000.000 N, Angle: 0.0°



Non-synchronous load and speed dependent stiffness and damping coefficients can be considered as well.



General Introduction to MADYN 2000

Rolling Element Bearings

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Axial Lateral Coupled Natural Modes

Load (and Speed*) Dependent Stiffness Matrix
 (coupling of lateral displacements with rotations about radial axes and the axial displacement)

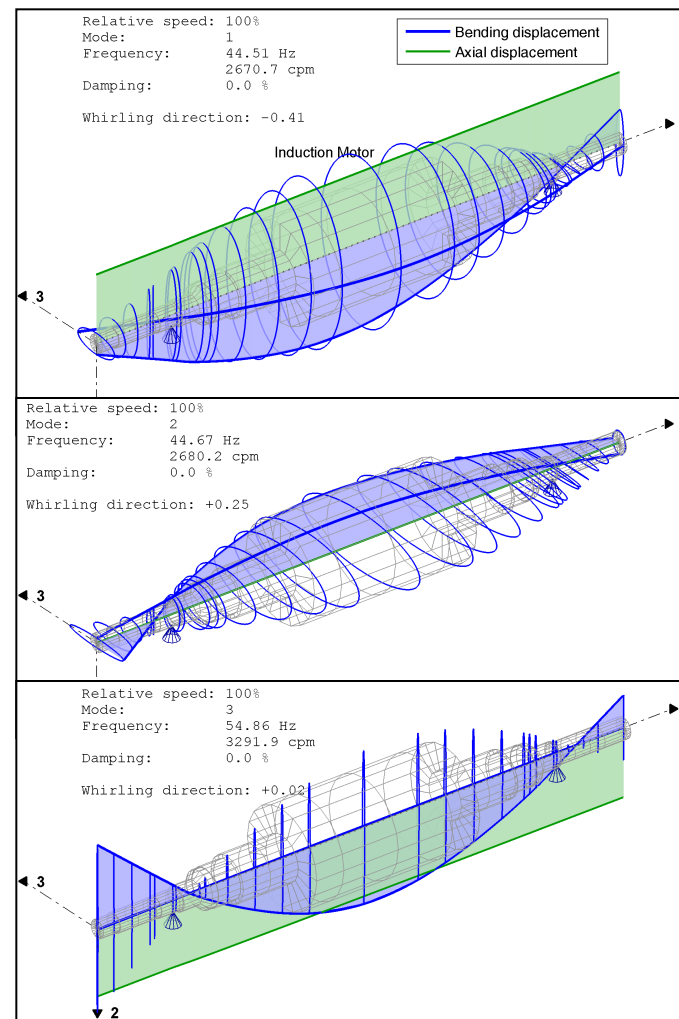
Induction Motor: Station 6 (Axially fixed REB)
 Station 6, General Stiffness Matrix (speed 2990 rpm):

	k1	k2	k3	k4	k5	k6
	[1/m]	[1/m]	[1/m]	[1/rad]	[1/rad]	[1/rad]
[N]	2.4488e+08	2.0960e+08	0.0033	0	5.6889e-05	-6.8336e+06
[N]	2.0960e+08	4.4235e+08	-0.0036	0	1.3315e-04	-1.2136e+07
[N]	0.0011	-3.5048e-05	4.9984e+08	0	1.4758e+07	8.2548e-05
[N m]	0	0	0	0	0	0
[N m]	3.9192e-05	-8.6853e-06	1.4764e+07	0	4.8428e+05	2.6030e-06
[N m]	-6.8426e+06	-1.2138e+07	9.6776e-05	0	-3.7389e-06	3.9715e+05

Induction Motor: Station 24 (Axially loose REB)
 Station 24, General Stiffness Matrix (speed 2990 rpm):

	k1	k2	k3	k4	k5	k6
	[1/m]	[1/m]	[1/m]	[1/rad]	[1/rad]	[1/rad]
[N]	0	0	0	0	0	0
[N]	0	4.6054e+08	5.7754e-04	0	-1.2687e-04	33781.2279
[N]	0	0.0036	1.1013e+08	0	-26768.1967	-1.7898e-04
[N m]	0	0	0	0	0	0
[N m]	0	-1.7533e-07	-6913.3925	0	7614.3257	-1.4381e-08
[N m]	0	-49277.7193	4.7171e-08	0	1.4752e-08	334.1555

* Speed dependence in case of consideration of centrifugal forces





Magnetic Bearing Features in MADYN 2000

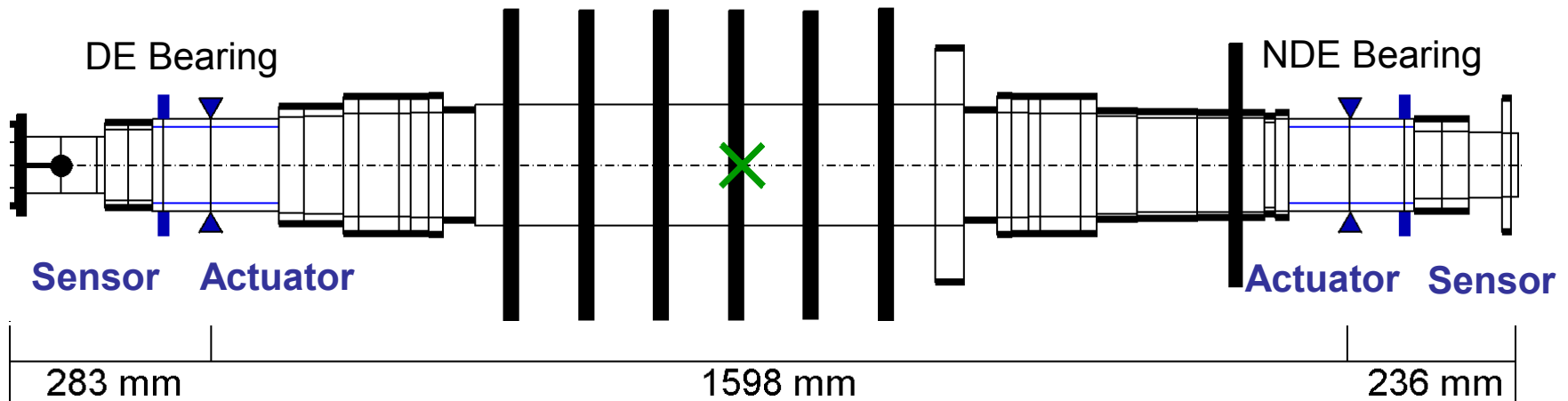
Example Rotor

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Max. speed: 12'600 rpm (210 rps)

Total mass: 550 kg

Total length: 2'117 mm



Sensors and actuators are non-collocated, which is considered in all analyses.



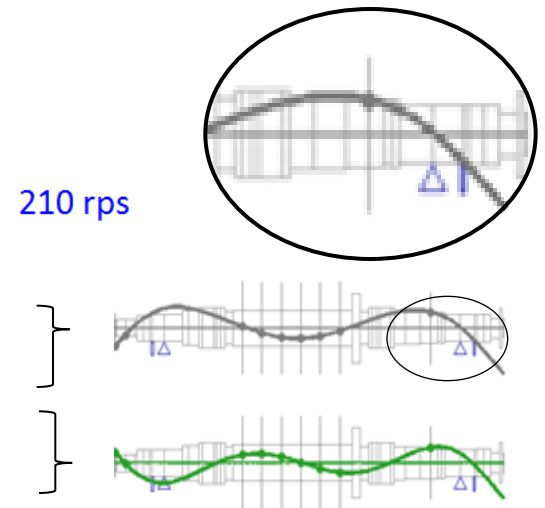
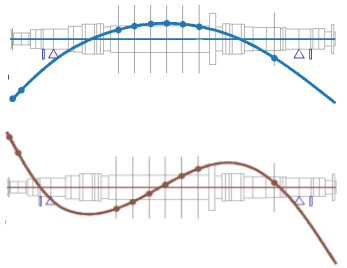
Magnetic Bearing Features in MADYN 2000

Observability and Controllability

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Freq. [Hz]		DE Bearing		NDE Bearing	
		Sensor	Actuator	Sensor	Actuator
1	0	80%	74%	79%	72%
2	1	100%	99%	96%	96%
3	1	94%	94%	99%	99%
4	9	74%	68%	85%	78%
5	133	46%	34%	70%	56%
6	140	47%	34%	70%	56%
7	260	4%	12%	52%	32%
8	286	0%	15%	51%	29%
9	470	33%	43%	29%	1%
10	505	32%	43%	27%	1%
11	728	49%	52%	7%	25%
12	764	53%	57%	6%	26%
13	1020	81%	71%	12%	43%
14	1095	81%	71%	16%	47%
15	1386	72%	42%	31%	56%
16	1481	75%	45%	35%	58%
17	1741	50%	10%	45%	59%
18	1842	53%	13%	49%	60%

Insensitive frequency ranges for phase roll-off





Magnetic Bearing Features in MADYN 2000

GUI for Magnetic Bearing and Controller Building Blocks

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RMB - MagneticBearing (from: Shaft Rotor)
 Created: 07-Jun-2012 15:59:28 Modified: 07-Jun-2012 17:50:37

MagneticBearing: 1 Title: DE Bearing

Measurement: Displacement Magnetic Pull ks [N/mm]: 2600

Uncoupled Bearing

Sensor Station (1st bearing): 9 DE Sensor

Actuator Station (1st bearing): 10 DE Actuator

Controller

Cancel Delete

CON - Controller (from: MagneticBearing 1 DE Bearing)
 Created: 07-Jun-2012 17:59:01 Modified: 10-Feb-2013 14:37:55

Controller Title: DE Controller

Add Building Block: filt1, filt2, notch, filtall2, filtgen1, filtgen2, senam, adelay, contgen, pid2, custom

Controller Building Blocks: gain, contgen, adelay, base, filt2, filtgen2

Add >> << Del

$$F = \frac{(P_{n1} + \frac{(P_{n1}+P)s}{2\pi f_{n1}})(1 + \frac{s}{2\pi f_{n2}})}{(1 + \frac{s}{2\pi f_{d1}})(1 + \frac{s}{2\pi f_{d2}})} + \frac{2\pi f_{in}(P_{n1} + P)}{s} + P$$

Parameters:

f _{n1} [Hz]	f _{n2} [Hz]	f _{d1} [Hz]	f _{d2} [Hz]
75	150	350	350
P _{n1}	f _{in} [Hz]	P	
2e+07	0.1	0	

Controller Type: Analogue

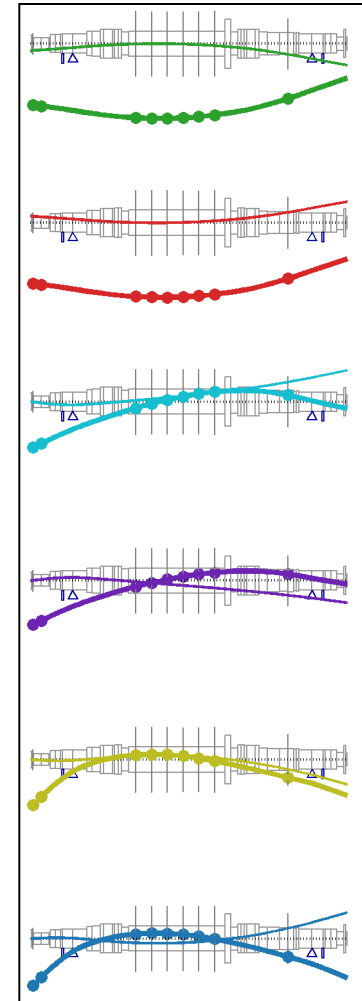
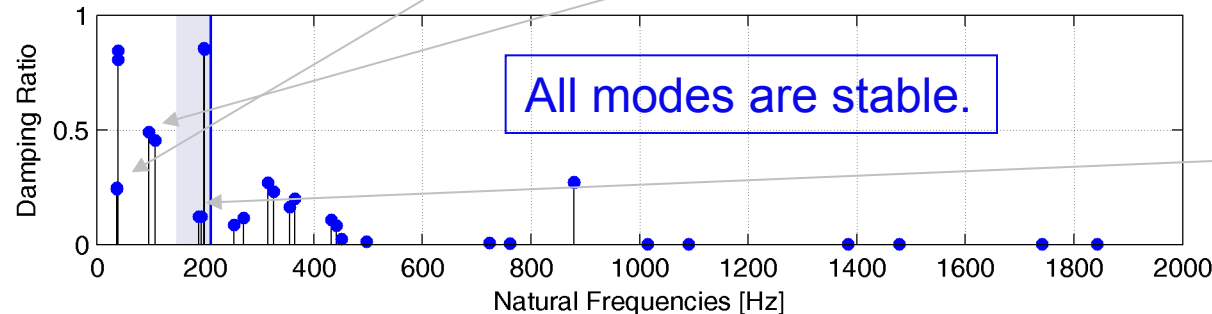
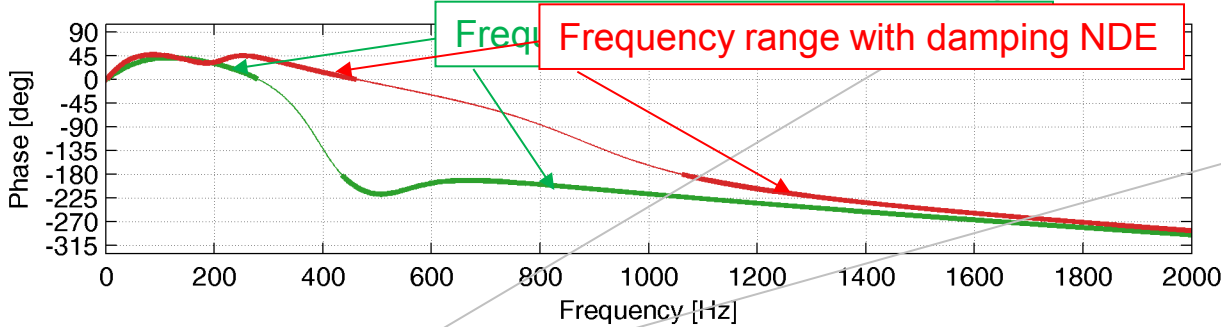
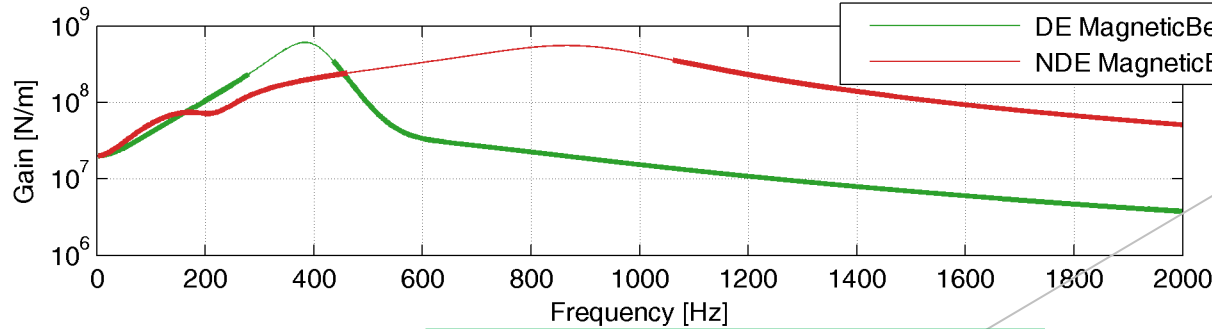
Cancel Print Plot Exit



Magnetic Bearing Features in MADYN 2000

Natural Modes with MB Transfer Function

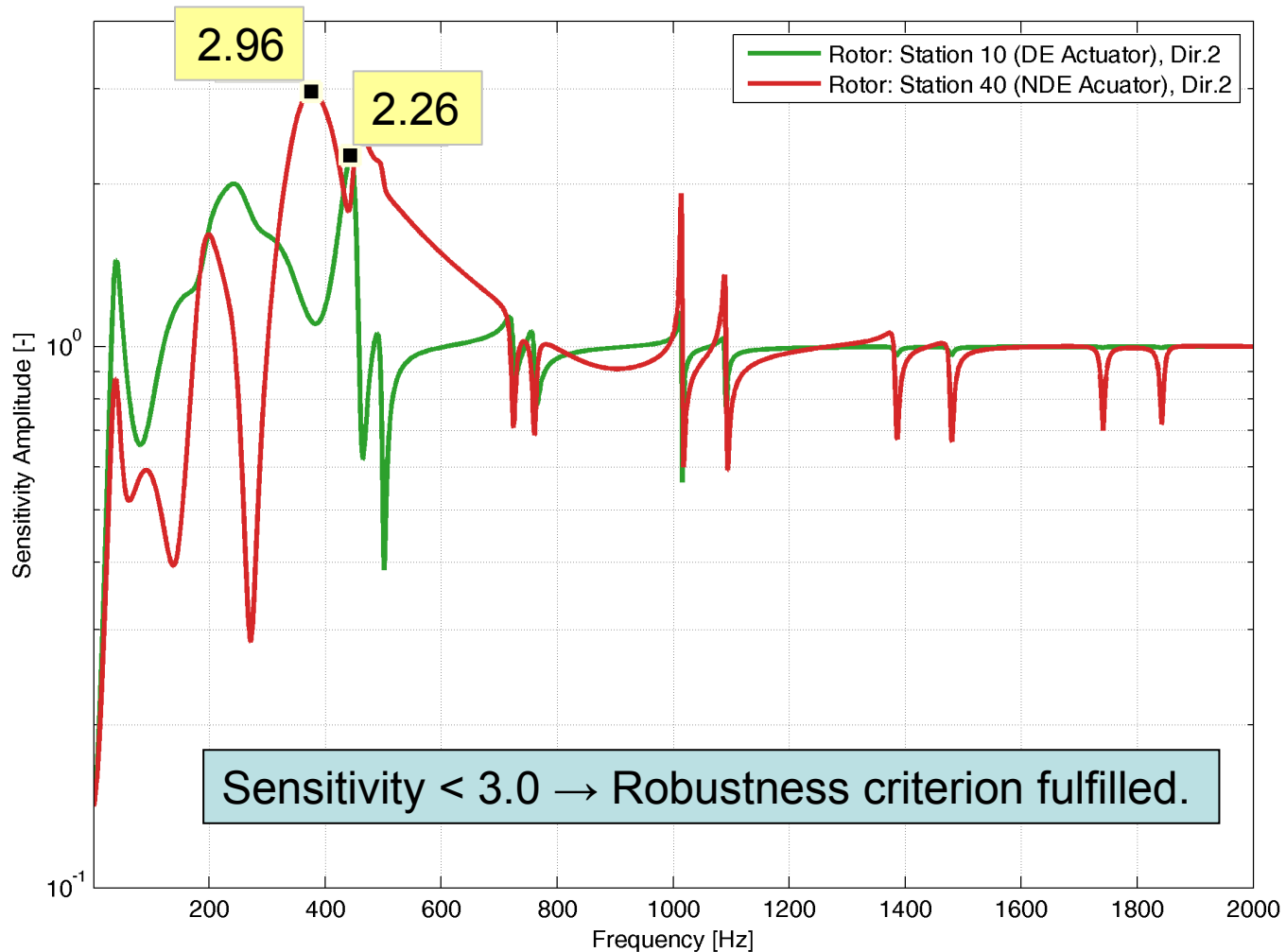
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Magnetic Bearing Features in MADYN 2000

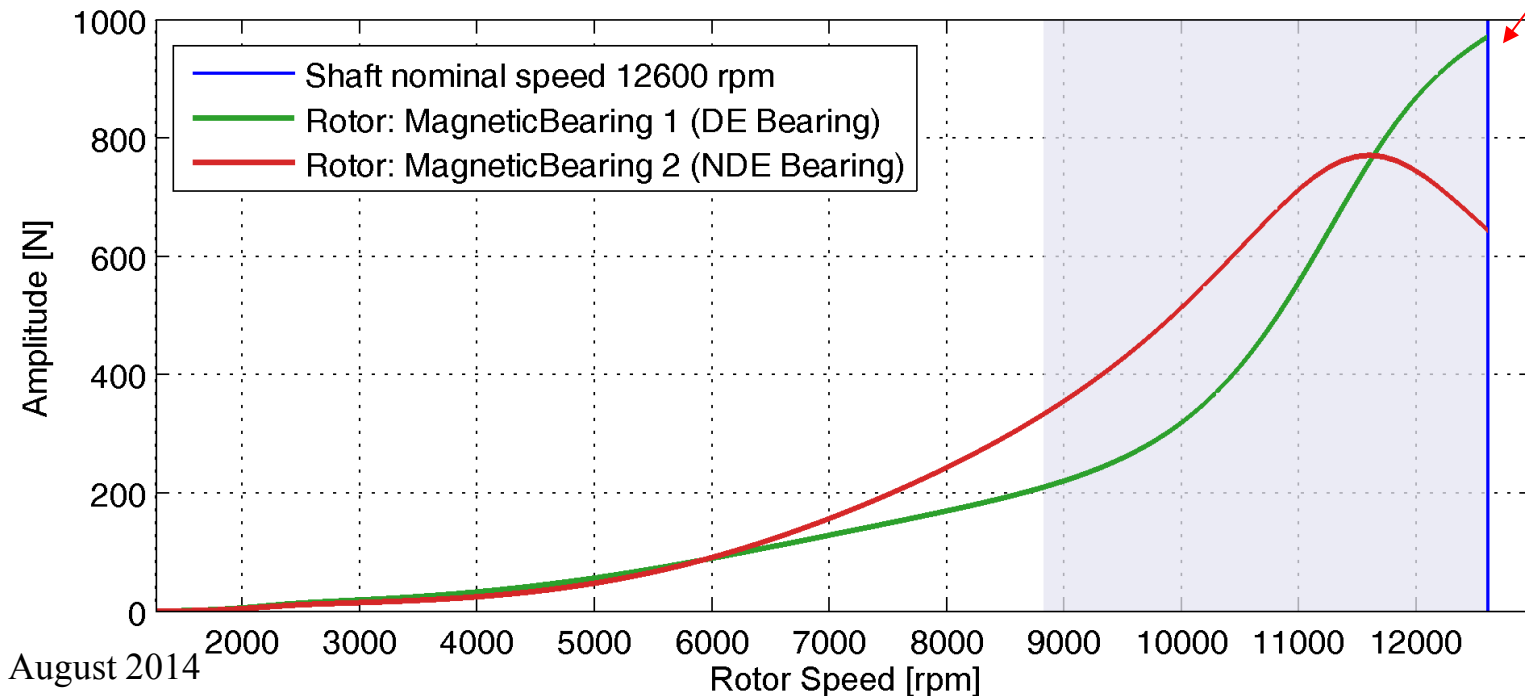
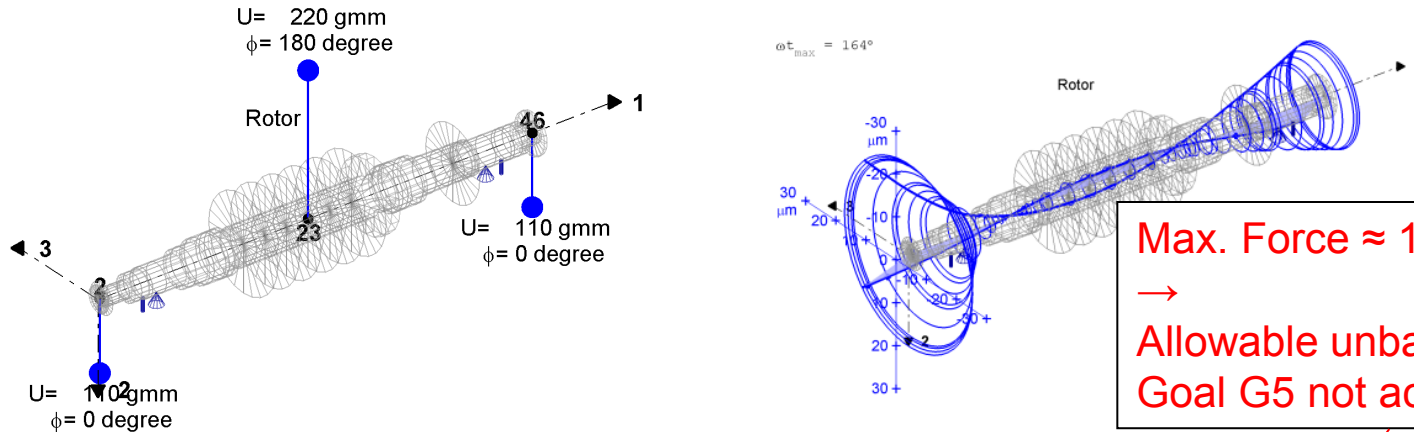
MB Sensitivity at Max. Speed





Magnetic Bearing Features in MADYN 2000

Unbalance Response

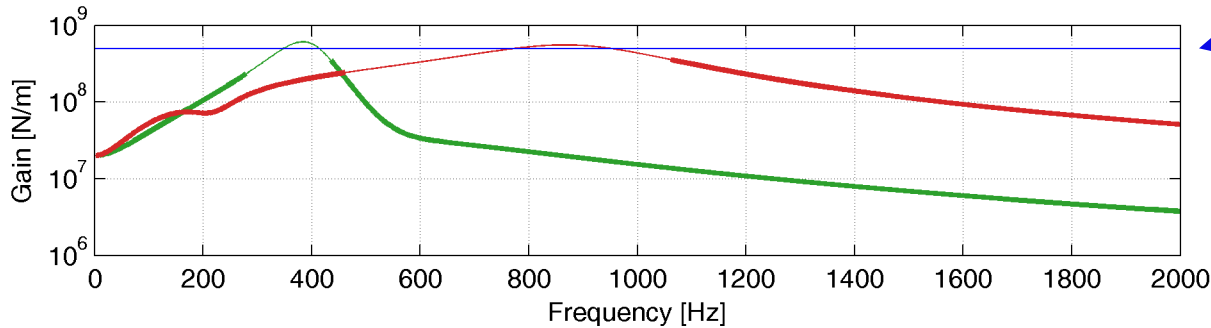




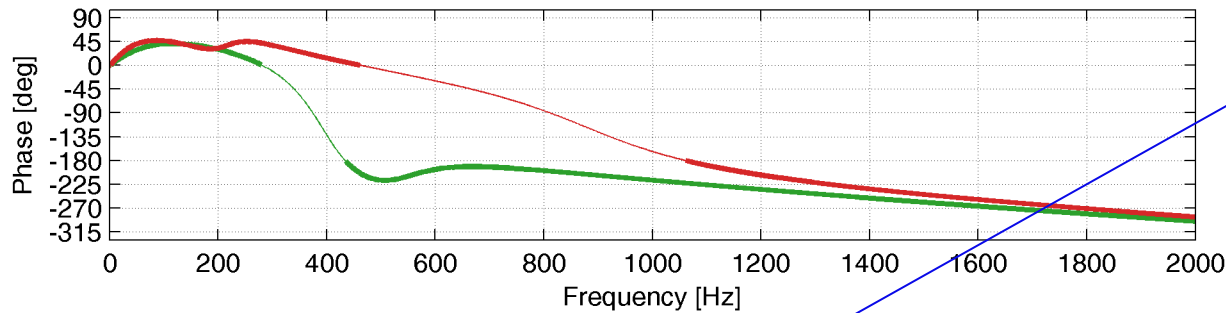
Magnetic Bearing Features in MADYN 2000

Controller Optimization Goals

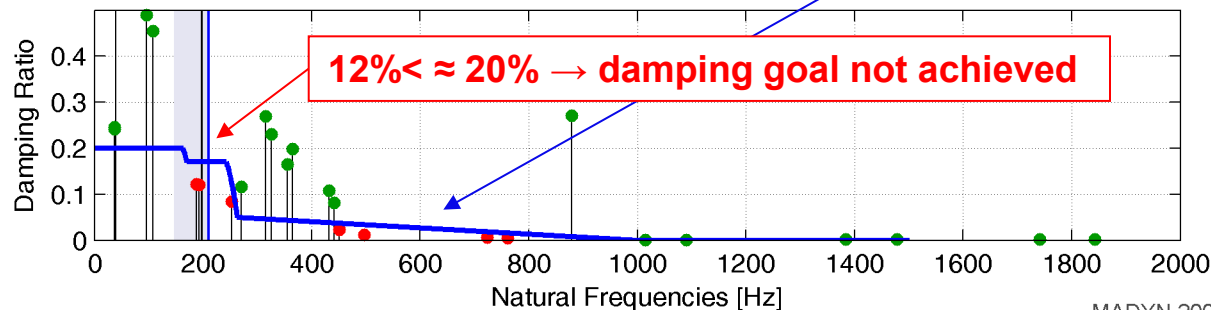
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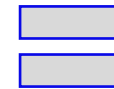
Gain goal



Damping goal function

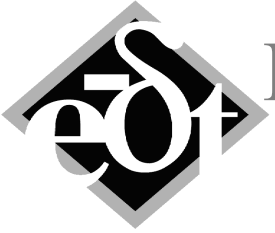


Force goal



Goal Combination

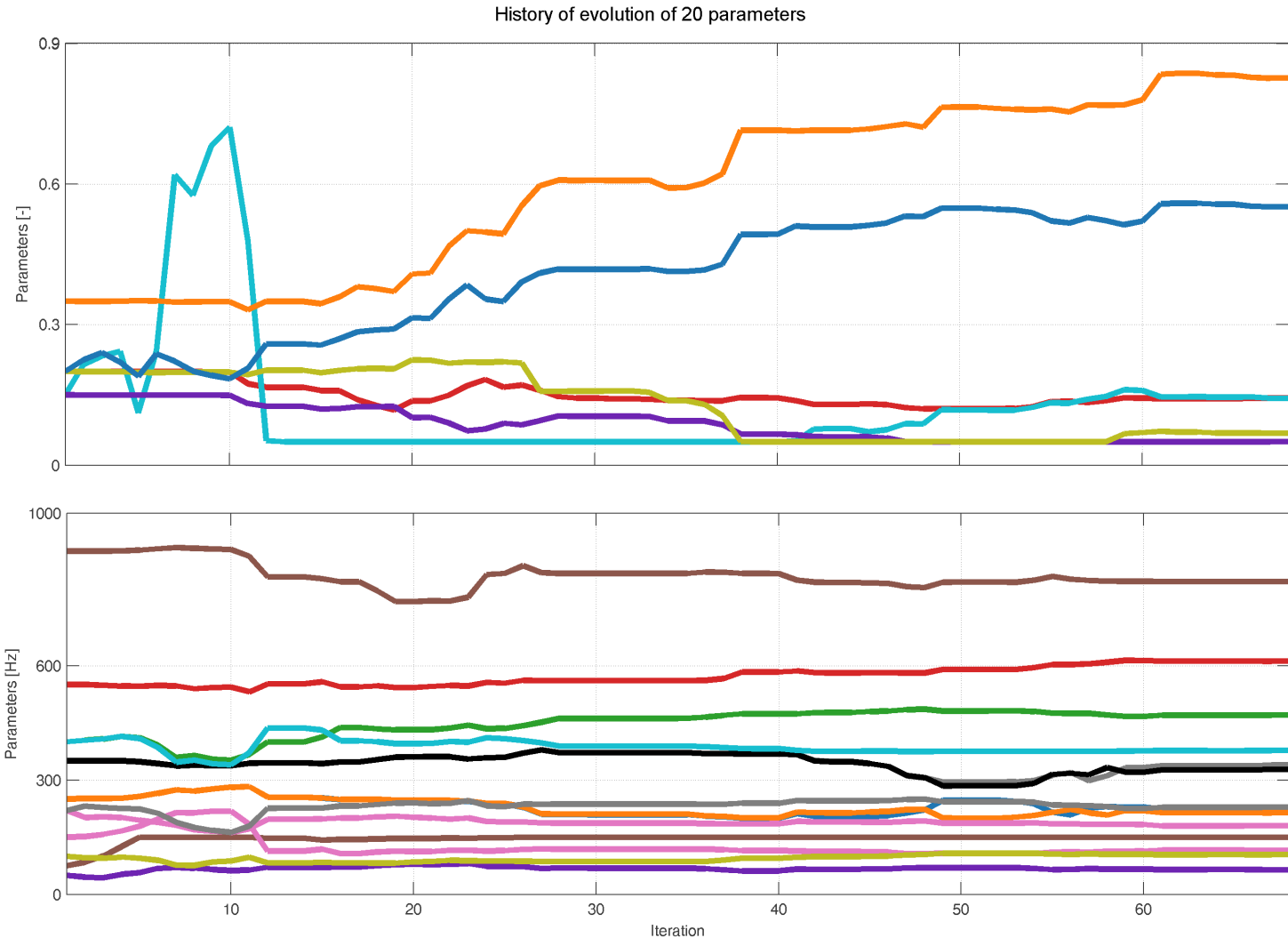
MADYN 2000 v.3.7.4



Magnetic Bearing Features in MADYN 2000

Parameter History of Optimization

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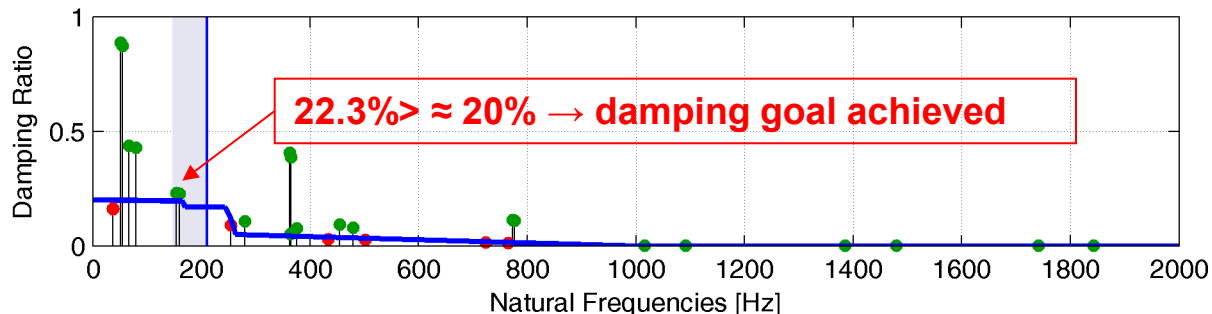
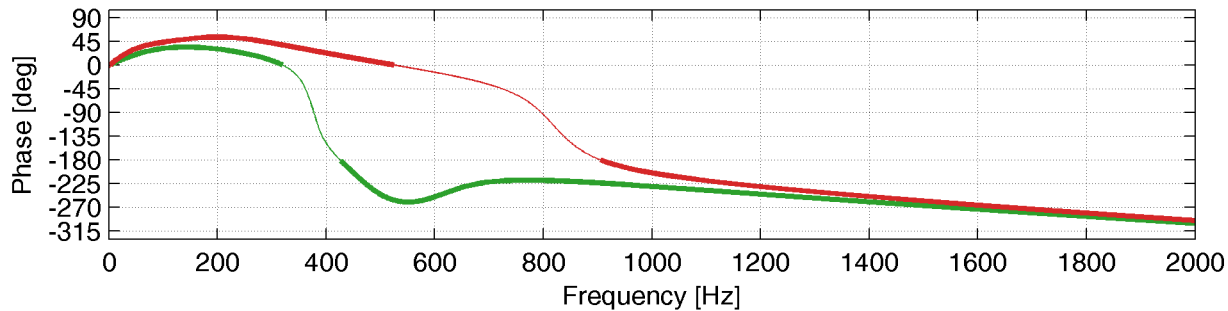
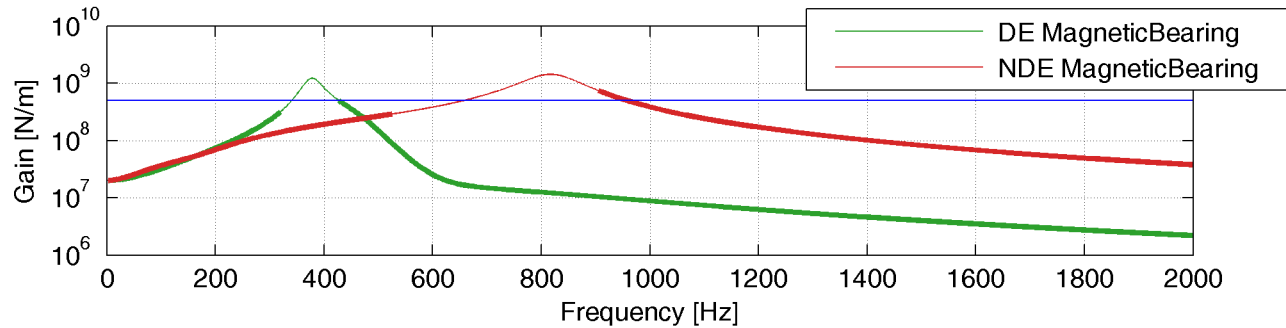


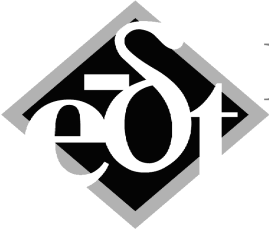


Magnetic Bearing Features in MADYN 2000

Eigenvalues at Max. Speed after Optimization

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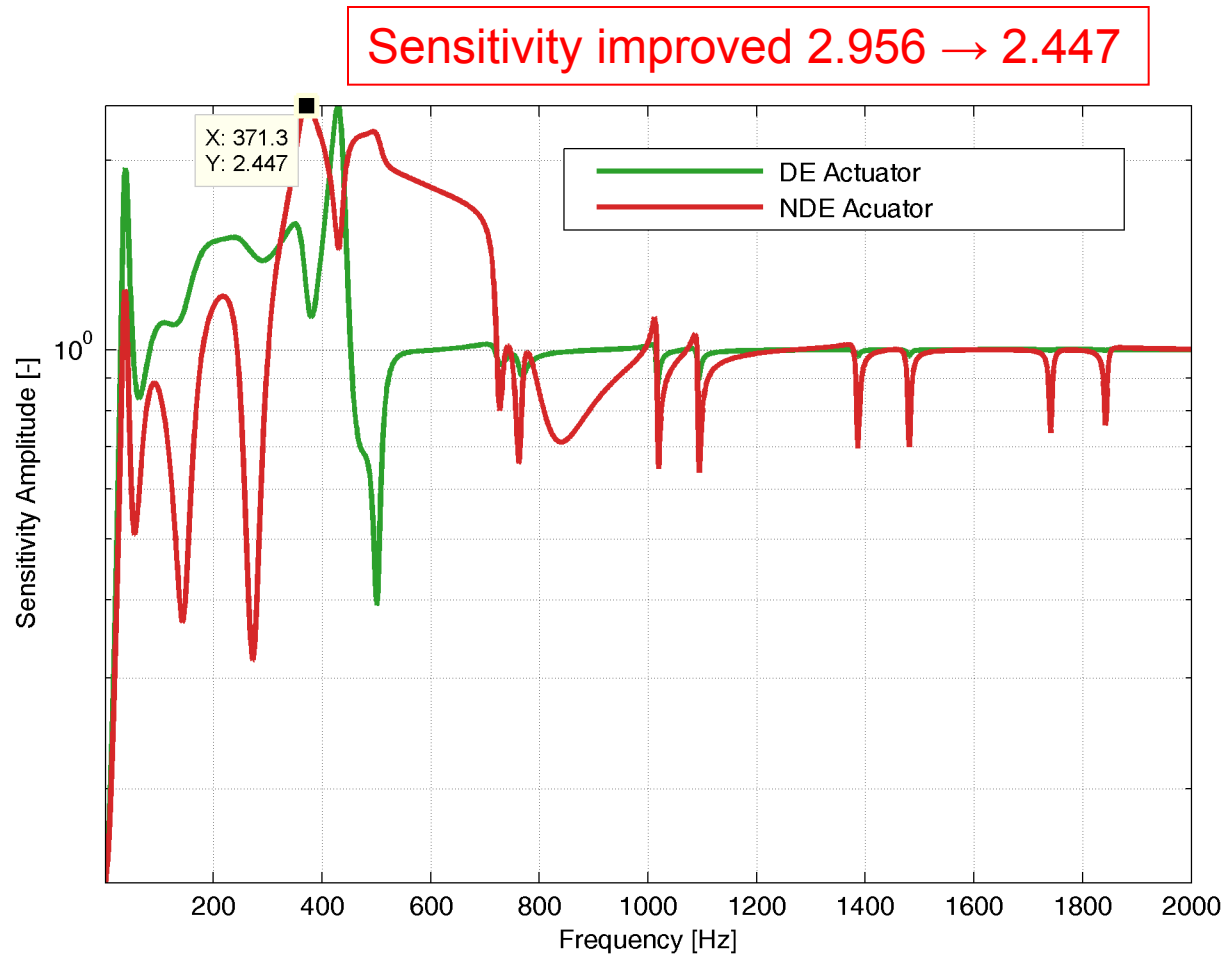




Magnetic Bearing Features in MADYN 2000

Sensitivity at Max. Speed after Optimization

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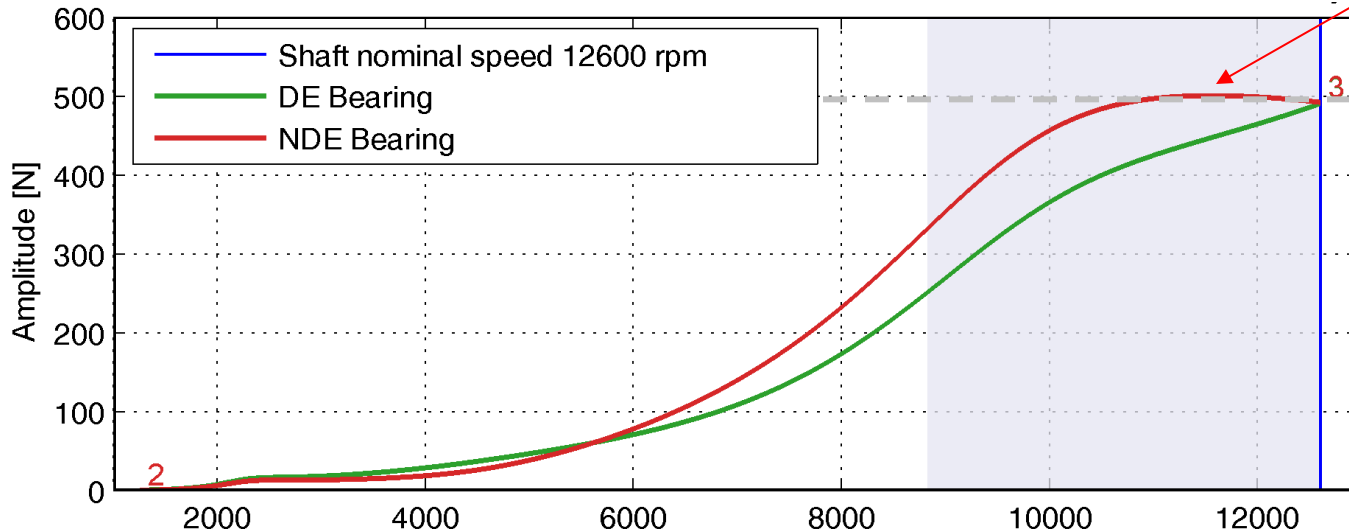
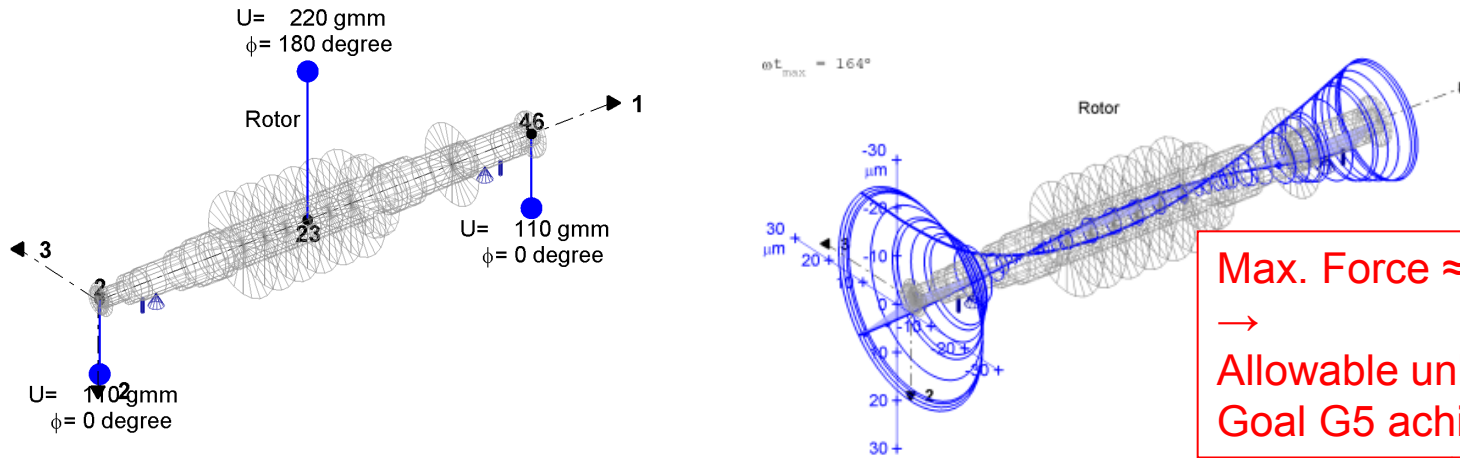




Magnetic Bearing Features in MADYN 2000

Unbalance Response after Optimization

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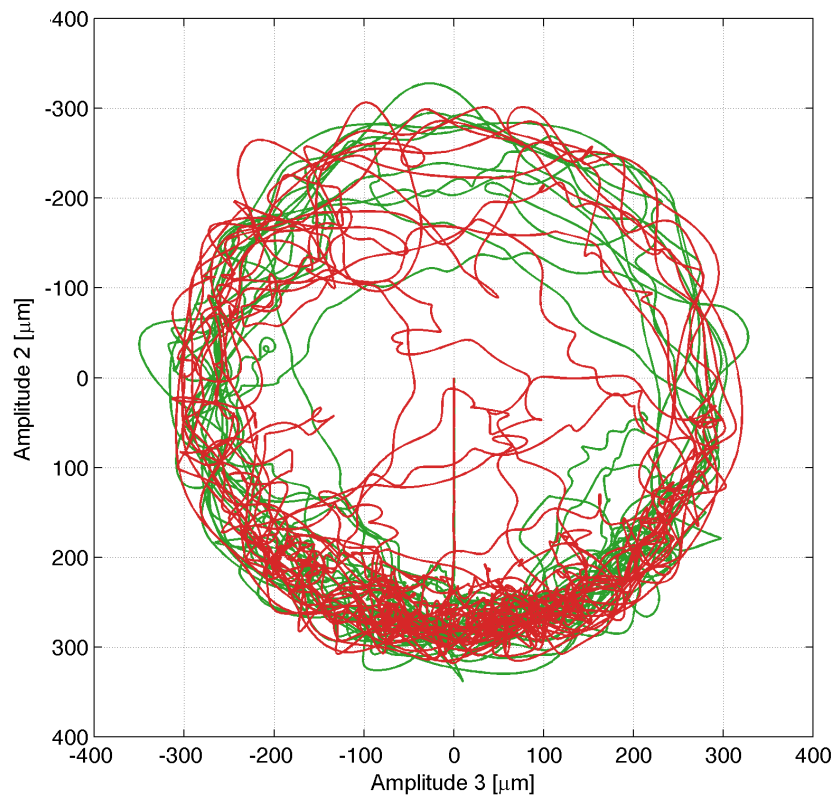
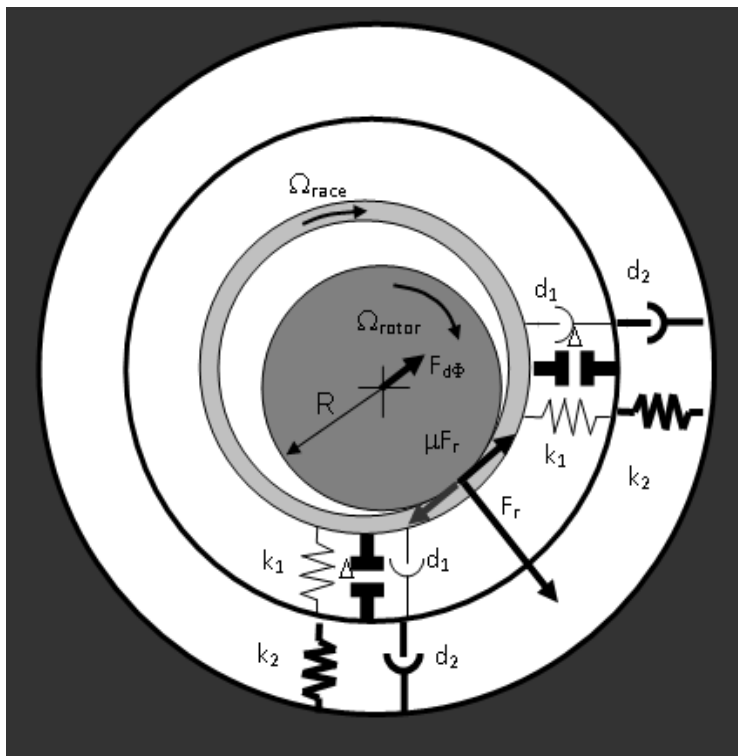
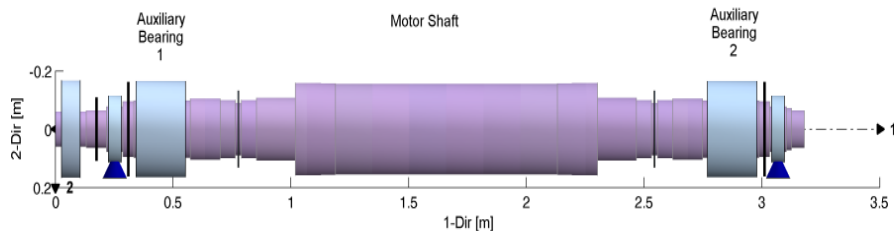




Features for Back Up Bearings in MADYN 2000

Simulation of a Drop

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Conclusions

- MADYN 2000 is a general, proven simulation tool for rotordynamics.
- MADYN 2000 can handle all types of bearings (fluid film bearings, rolling element bearings, magnetic bearings).
- MADYN 2000 offers special, practically proven features for magnetic bearings.
- MADYN 2000 allows simulating drop analyses into back up bearings.
- For the spreading of magnetic bearings in the industry, it is important, that a general proven tool is available.



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Conclusions

Beginning of the relation MADYN and MBs

MOPICO 1990, first hermetically sealed oil free compressor

ACEC SULZER
MOPICO
Motor Pipeline Compressor

